

## Claims

- Sub A1*  
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1. A hydrogel comprising a network of hydrophilic polymers having hydroxyl group carrying carbon to carbon backbones having a tensile strength of at least 1 MPa.
  2. A hydrogel according to claim 1 having an elasticity modulus less than about 10 kPa, preferably less than about 5 kPa.
  3. A hydrogel according to claim 1 having a tensile strength of at least about 5 MPa.
  - 10 4. A hydrogel according to claim 1 having an elongation of at least 50% at equilibrium water content.
  - 15 5. A hydrogel according to claim 1 having sufficient optical clarity so as to obtain an optical transmission of at least about 40%.
  6. A hydrogel according to claim 1 having a refractive index of at least about 1.40.
  - Sub A2*  
20 7. A hydrogel according to claim 1, wherein the hydrophilic polymers have a molecular weight of at least 200 000, preferably at least 300 000.
  8. A hydrogel according to claim 1 having a polymer content between about 30 to 80% (wt), preferably between about 40 to 70% (wt).
  - 25 9. A hydrogel according to claim 1, wherein the hydrophilic polymer is chemically modified with agent capable of reducing its equilibrium water content.
  10. A hydrogel according to claim 9, wherein said agent is a monoisocyanate.
  - 30 11. A hydrogel according to claim 10, wherein said monoisocyanate is a lower alkyl, aryl or arylalkyl isocyanate.
  - Sub A3*  
35 12. A hydrogel according to claim 1 wherein the hydrophilic polymer is selected from at least one of the polymers  $-(CH_2-CHOH)_n-$  (polyvinyl alcohol);  $-(CH_2-CH_2)_n(CH_2-CHOH)_m-$  (copolymer of ethylene and vinyl alcohol);  $-(CH_2-CH_2-CHOH)_n-$  (poly(1-hydroxy-1,3-propanediyl)) and  $-(CH_2-CH(CH_2OH))_n-$  (polyallyl alcohol).
  - 40 13. A hydrogel according to claim 12, wherein the hydrophilic polymer is polyallyl alcohol.
  14. A hydrogel according to claim 1, wherein the network is formed by crosslinks between the hydrophilic polymers.
  - Sub A4*  
45 15. A hydrogel according to claim 14, wherein the crosslinking density is less than about 10%, preferably less than about 5%.

Sub A4  
cont. 16. A hydrogel according to claim 15 crosslinked by means of a diisocyanate.

17. A hydrogel according to claim 16, wherein said diisocyanate has a formula  $\text{OCN}-(\text{CH}_2)_4-\text{NH}-\text{C}(\text{O})\text{O}-(\text{CH}_2)_4-\text{O}(\text{O})\text{C}-\text{NH}-(\text{CH}_2)_4-\text{NCO}$ .

5 18. A hydrogel according to claim 16 having crosslinks of the formula  $-\text{O}-\text{C}(\text{O})-\text{NH}-\text{R}-\text{NH}-\text{C}(\text{O})-\text{O}-$ , wherein R is a spacing group.

Sub A5 10 19. A hydrogel according to claim 9, wherein R is an optionally substituted lower alkyl group having between one and ten carbon atoms.

20. A hydrogel according to claim 19, wherein R is  $-(\text{CH}_2)_4-$

21. A hydrogel according to claim 14 crosslinked by means of an epoxy compound.

15 22. A hydrogel according to claim 12, wherein the hydrophilic polymer poly(1-hydroxy-1,3-propanediyl).

23. A hydrogel according to claim 22 crosslinked with diisocyanates.

20 24. A hydrogel comprising poly(1-hydroxy-1,3-propanediyl) crosslinked with a lower alkyl diisocyanate.

25 25. A hydrogel according to claim 24, wherein said lower alkyl diisocyanate is 1,4-butanediisocyanate.

Sub A6 30 26. A hydrogel according to claim 24, wherein the hydroxyl groups of poly(1-hydroxy-1,3-propanediyl) is modified with a monoiscyanate before being crosslinked with a lower alkyl diisocyanate.

27. An implant made of a hydrogel according to any of claims 1 to 26

28. An ophthalmic lens made of a hydrogel according to any of claims 1 to 24.

35 29. An ophthalmic lens according to claim 27 having

(a) an elasticity modulus less than about 10kPa, preferably less than about 5kPa;

(b) a tensile strength of at least about 1 MPa;

(c) an elongation of at least 50% at equilibrium water content;

40 (d) sufficient optical clarity so as to obtain an optical transmission of at least about 40%; and

(e) a refractive index of at least about 1.40.

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cont.

30. A method of preparing a hydrogel having a low elasticity modulus from a hydrophilic polymer comprising the steps of:

- 5 (a) selecting hydrophilic polymer of sufficiently high molecular weight;
- (b) dissolving said polymer in a good solvent to a concentration not exceeding about 5 % (wt);
- (c) adding a crosslinking agent;
- (d) mixing and reacting polymer with crosslinker;
- 10 (e) evaporating said solvent;
- (f) optionally adding water.

31. A method according to claim 30, wherein the crosslinking agent is a diisocyanate.

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32. A method according to claim 30, wherein the hydrophilic polymer has a molecular weight of at least about 200 000, preferably at least about 300 000.

33. A method according to claim 30 further comprising degassing the solution of polymer in good solvent.

20 34. A method according to claim 30 further comprising the step of chemically modifying the polymer so as to reduce its hydrophilicity.

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25 35. A method according to claim 30, wherein the hydrophilic polymers have hydroxyl group carrying carbon-carbon backbone

36. A method according to claim 35, wherein the hydrophilic polymers are selected from at least one of the polymers  $-(CH_2-CHOH)_n-$  (polyvinyl alcohol);  $-(CH_2-CH_2)_n(CH_2-CHOH)_m-$  (copolymer of ethylene and vinyl alcohol);  $-(CH_2-CH_2-CHOH)_n-$  (poly(1-hydroxy-1,3-propanediyl)) and  $-(CH_2-CH(CH_2OH))_n-$  (polyallyl alcohol).

37. A method according to claim 35 characterized by modifying the hydrophilic polymer by reacting it with a mono-isocyanate.

38. A method according to claim 37 characterized by modifying less than 15 %, preferably less than 10 % of their hydroxyl groups.

39. A method according to claim 30 characterized by performing the crosslinking at constant volume.

40. A method according to claim 30 resulting in the formation of a hydrogel having an elasticity modulus less than about 10 kPa, preferably less than about 5 kPa.

45 41. A method according to claim 36 wherein the hydrophilic polymer is (poly(1-hydroxy-1,3-propanediyl)).

42. A method according to claim 41 wherein the crosslinker is a diisocyanate.

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